

Work Order ID 69685

Monday, May 16, 2011 10:55:57 AM



Page 1

Item ID: K10003

Accept



Setup Start



Revision ID:

Stop



Item Name: Saddle, D205-634-011

Start Date: 5/16/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 5/17/2011 Req'd Qty: 2.00

Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN634,635

Rev F

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Create White labels only per PPP K10003

CHG 008

(to go with welder tubes) CHG 007

Silver/12

Order BG 11-5-16 (2)
(White Labels)

110

0.00



Pick Kit

Memo

0.00

Packaging

Packaging

11/5/16

120

0.00



QC4- 100% Inspect kits for completeness

Memo

0.00

Quality Control

Silver/12

(72)

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Page 2

Item ID: K10003

Accept



Setup Start



Revision ID:

Stop



Item Name: Saddle, D205-634-011

Start Date: 5/16/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 5/17/2011 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: *PK*

0.00

Reo 2

Run 0.18

(20)



Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

0.00



QC

Memo

Quality Control

11/5/18

11-0518

Picklist Print

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Work Order ID: 69685

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011



Start Date: 5/16/2011

Required Date: 5/17/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP: 11.03.01.16 Reformat: Incorporated D205-641-011 KJ/RF
 IPP: J 06-07-25 As per DSI 9344 JLM
 IPP: K 06.11.17 Per K10003 Rev C KJ
 IPP: L 07.01.12 Document Record for copying bluefile rmv KJ
 IPP Rev: M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:
 IPP N 09.01.27 DSI 9418 rev B EC verified by: DD IPP Rev: O
 11.03.11 per dsi9536 DD ver: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4-51A Bolt		Purchased	No			110	Each	236.0000	8	16			
---------------------	--	-----------	----	--	--	-----	------	----------	---	----	--	--	--

Location	Loc Qty	Loc Code
ST361	236	
116003	36	
117094	100	
117313	50	
117514	50	

AN4-6A Bolt		Purchased	No			110	Each	1,153.000	16	32			
--------------------	--	-----------	----	--	--	-----	------	-----------	----	----	--	--	--

Location	Loc Qty	Loc Code
ST356	953	
115936	153	
116400	400	
116924	400	
ST358	200	
117514	200	

11/5/16 sl (2)

32

Picklist Print

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Work Order ID: 69685

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 5/16/2011

Required Date: 5/17/2011

Start Qty: 2.00

Required Qty: 2.00

AN4C46A Purchased No

110 Each 237.0000 4

8



BOLT

Location

Loc Qty

Loc Code

ST360

237

107287

56

110823

181

AN6-12A Purchased No

110 Each 171.0000 8

16



Bolt

Location

Loc Qty

Loc Code

ST342

171

116003

11

117094

100

117514

60

AN960JD416 NAS1149D0463J Purchased No

110 Each 0.0000 32

64



Washer

AN960JD616 NAS1149D0663J Purchased No

110 Each 0.0000 8

16



Washer

D2570 Manufactured No

110 Each 153.0000 24

148



Bushing

Location

Loc Qty

Loc Code

ST017

153

66933

1

67759

152

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Shop Packet Print

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Picklist Print

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Page 3

Work Order ID: 69685

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 5/16/2011

Required Date: 5/17/2011

Start Qty: 2.00

Required Qty: 2.00

S_n D2571
Saddle, Fwd Out 205

Manufactured No

110 Each

12.0000

1

Location

Loc Qty

Loc Code

ST433

12

67664

12

Manufactured No

110 Each

9.0000

1

Location

Loc Qty

Loc Code

ST433

9

67663

9

Manufactured No

110 Each

2.0000

1

Location

Loc Qty

Loc Code

ST434

2

67665

2

Manufactured No

110 Each

2.0000

1

Location

Loc Qty

Loc Code

ST434

2

67661

2

Manufactured No

110 Each

78.0000

4

Location

Loc Qty

Loc Code

ST021

78

64276

78

S_n D2747
Set Screw

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Picklist Print

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Page 4

Work Order ID: 69685

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

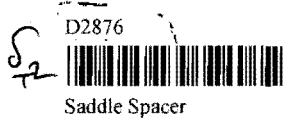


Start Date: 5/16/2011

Required Date: 5/17/2011

Start Qty: 2.00

Required Qty: 2.00



Manufactured No

110 Each

76.0000

2

4



sf

Location

Loc Qty

Loc Code

ST025

28

66849

28

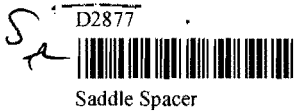
ST026

48

68282

48

sf



Manufactured No

110 Each

95.0000

2

4



sf

Location

Loc Qty

Loc Code

ST025

95

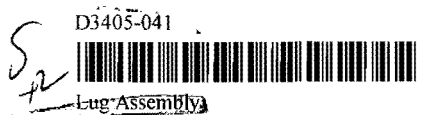
66843

35

68283

60

4



Manufactured No

110 Each

3.0000

1



B 69687 186

Location

Loc Qty

Loc Code

ST474

3

62227

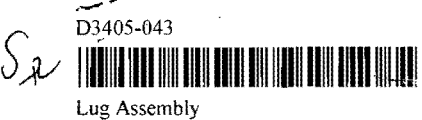
2

62958

1

- 1

1



Manufactured No

110 Each

8.0000

1



11/5/16

Location

Loc Qty

Loc Code

ST423

2

65703

2

ST474

6

67970

6

2

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Picklist Print

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Page 5

Work Order ID: 69685

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 5/16/2011

Required Date: 5/17/2011

Start Qty: 2.00

Required Qty: 2.00



Manufactured No

110 Each

4.0000



2

sl

Location

Loc Qty

Loc Code

ST464

4

68749

4

110 Each

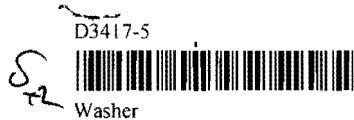
55.0000



2

4

sl



Manufactured No

Location

Loc Qty

Loc Code

ST053

55

67783

15

68972

40

110 Each

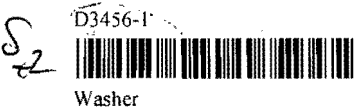
73.0000



1

2

sl



Manufactured No

Location

Loc Qty

Loc Code

FG

7

25701

7

ST054

66

66848

6

68748

60

110 Each

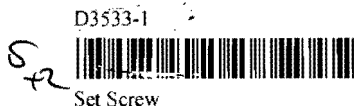
110.0000



2

4

11/5/10 sl(2)



Manufactured No

Location

Loc Qty

Loc Code

ST066

110

66138

10

67583

100

4

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Picklist Print

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Work Order ID: 69685

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 5/16/2011

Required Date: 5/17/2011

Start Qty: 2.00

Required Qty: 2.00

MS21042L4

Purchased

No

110

Each

4,957.000

24

48



Nut

Location

Loc Qty

Loc Code

ST300

4957

~~114718~~

2

~~116823~~

1155

117441

3000

117601

800

2

46

MS21043-4

Purchased

No

110

Each

1,304.000

5

10



Nut

Location

Loc Qty

Loc Code

FG

40

104603

40

ST300

600

117423

600

ST301

664

116188

-12

~~116549~~

176

117601

500

10

5.0 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
1			X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
1	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		AN960JD10L	* WASHER
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		AN960C10L	* WASHER (REPLACES AN960JD10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				AN960JD616	WASHER
29	16	16				AN4-6A	BOLT
30	32	32				AN960JD416	WASHER
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
50					1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					4	AN4C47A	BOLT
53					8	D2570	BUSHING
54					4	MS21043-4	NUT (OR MS21042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: F

Date: 08.10.07

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D205-634 REV. F AND

INSTALLATION INSTRUCTIONS D204-635 REV. F

REF. TCCA STC SH96-88

REF. FAA STC SR00563NY

REF. EASA STC EASA.IM.R.S.01303

REFERENCE ONLY

PURPOSE:

THE PARTS LIST OF INSTALLATION INSTRUCTIONS D205-634 REV. F AND D204-635 REV. F LISTS THE INCORRECT PART NUMBER FOR THE BOLT PROVIDED WITH D205-641-011 GROUND HANDLING KIT. THE CORRECT PART NUMBER FOR THE BOLT IS AN4C46A.

CHANGE:

THE PART NUMBER IN SECTION 5.0 OF D205-634 REV. F AND D204-635 REV. F AND SECTION 32.9 OF ICA-D204-635 REV. 3 IS AMENDED AS FOLLOWS:

5.0 PARTS LIST (D205-634 REV. F)

Item	634 -011	634 -015	634 -041	634 -045	641 -011	PART NUMBER	DESCRIPTION
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
1			X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
1	1				X	D205-641-011	GROUND HANDLING KIT

IS:

52					4	AN4C46A	BOLT
----	--	--	--	--	---	---------	------

WAS:

52					4	AN4C47A	BOLT
----	--	--	--	--	---	---------	------

5.0 PARTS LIST (D204-635 REV. F)

32.9 PARTS LIST (ICA-D204-635 REV. 3)

Item	635 -011	635 -041	641 -011	PART NUMBER	DESCRIPTION
	X			D204-635-011	SKIDTUBE INSTALLATION
1		X		D204-635-041	SKIDTUBE
1			X	D205-641-011	GROUND HANDLING KIT

IS:

52			4	AN4C46A	BOLT
----	--	--	---	---------	------

WAS:

52			4	AN4C47A	BOLT
----	--	--	---	---------	------

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 10.11.26

CERT. NO.: SH96-88

ISSUE NO.: 3

A	NEW ISSUE (REF. CAR10-27)	MB	10.11.26
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		DSI 9536	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		P/N CORRECTION	NTS
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